

ALLEN® 6250HG

Acrylic Capped, Medium Impact ABS, High Gloss Sheet

INTRODUCTION

ALLEN $^{\circ}$ 6250HG is acrylic capped ABS with excellent surface hardness, UV protection, and distinction of image.

GENERAL INFORMATION

ALLEN® 6250HG has been tested under laboratory conditions and has achieved a UL94 HB rating at 0.060 in (1.52mm) and above and meets the requirements of Federal Motor Vehicle Safety Standard No. 302 (FMVSS 302).

SUGGESTED APPLICATIONS

- Tub and Shower Surrounds
- Sinks
- Kayaks
- · Agriculture Equipment
- · Marine parts

FEATURES

- · Custom color matching
- UV protection
- · Hard surface
- · High gloss finish

ENVIRONMENTAL & SAFETY CONSIDERATIONS

SEKISUI KYDEX, LLC is committed to ensuring that its products can be manufactured, transported, stored, used, disposed and recycled with an appropriate regard for safety, health, and environmental protection. We support the safe handling of our products.

Please contact our appLab™ department at 800.682.8758 for resources and Safety Data Sheets or visit our website: www.kydex.com.



Customer Collaboration

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PROPERTY	TEST METHOD	TYPICAL VALUE ¹		
PHYSICAL				
Specific Gravity	ASTM D792	1.07 - 1.10		
Density	ISO 1183	1.07 - 1.10 g/cm ³	0.039 - 0.040 lb/in ³	
MECHANICAL				
Tensile Strength	ASTM D638	34.4 MPa	5,000 psi	
Tensile Modulus	ASTM D638	31.0 MPa	4,500 psi	
Flexural Modulus	ASTM D790	2,034 MPa	295,000 psi	
Flexural Strength	ASTM D790	68.9 MPa	10,000 psi	
Notched Izod Impact, 23 oC (73 oF)	ASTM D256	186 J/m	3.5 ft-lb/in	
THERMAL				
Heat Deflection Temperature (HDT) 264 psi (1.8 MPa), Unannealed	ASTM D648	79.4°C	175°F	
Heat Deflection Temperature (HDT) 66 psi (0.45 MPa), Unannealed	ASTM D648	90.6°C	195°F	
Mold Shrinkage	ASTM D955	0.004 - 0.007 in/in		
FLAMMABILITY ²				
Underwriters Laboratories., Inc ® Component Recognition	UL Standard 94 ²	HB @ 1.52mm (0.060 in)		
Motor Vehicle Safety Standard	FMVSS 302	Pas	Passes	

¹ Values based upon 0.125" (3.17mm) sheet unless otherwise specified...



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² ALLEN® 6250HG has been tested under laboratory conditions and has passed UL 94HB criteria. SEKISUI KYDEX, LLC makes no warranty or guarantee that these products will meet UL 94HB in the part's final, finished configuration.

Not intended for specification purposes.